



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

649.4701
Job Sheet 176738



Part No: 649.4701

Job Qty: 1 ea

Part Name: AW119 Cable Cutter System



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/30/18

Job Tracking No:

Due Date: 5/10/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: 647.4907 rev.F IPP REV:A 12.11.05 NEW ISSUE DD VERF:JLM IPP REV:B AS PER ECR 12-54 13-07-09
JLM VERIFIED BY:DD IPP REV:C 16.08.11 AS PER DWG REV.C DD VERF:JLM IPP REV:D 17.11.08 AS
PER DWG REV.E2 DD VERF:JFS IPP REV:E 18.03.28 AS PER DWG REV.F DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	5/10/18	5/10/18	0.00	0.00	Start Up Stores/Pkg-1	5/10/18	MAY 17 2018
100	Packaging	1 pcs	5/10/18	5/10/18	0.00	0.00	Packaging1-1	5/10/18	MAY 17 2018
110	QC	1 pcs	5/10/18	5/10/18	0.00	0.00	QC4		Smb
120	Packaging	1 pcs	5/10/18	5/10/18	0.00	0.00	Packaging3-1		Smb
130	QC21-FG	1 Ea	5/10/18	5/10/18	0.00	0.00	QC21		DAS 21

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
649.4902	Lower Cutter Assembly	1 Ea (1 ea)	90-Start up Operation	P124742
649.5113 Rev.D	Wiper Deflector Shim	2 Ea (2 ea)	90-Start up Operation	5044173
MS24694-S62	Screw	2 Ea (2 ea)	90-Start up Operation	P119850.0
MS27039-1-12	Screw	2 Ea (2 ea)	90-Start up Operation	5049832
NAS1330S08KB321	Rivet	8 Ea (8 ea)	90-Start up Operation	F108550
649.4901	Upper Cutter Assembly	1 Ea (1 ea)	90-Start up Operation	5027872
649.5010	Deflector	1 Ea (1 ea)	90-Start up Operation	5051211
649.5214 Rev.C	Bracket	1 Ea (1 ea)	90-Start up Operation	5059201
649.5212 Rev.C	Bracket	1 Ea (1 ea)	90-Start up Operation	5066635
649.4811 Rev.C	Clip	1 Ea (1 ea)	90-Start up Operation	5010671
649.5012	Deflector	2 Ea (2 ea)	90-Start up Operation	5014408
649.5013	Deflector	2 Ea (2 ea)	90-Start up Operation	P164318
649.5213	Doubler	2 Ea (2 ea)	90-Start up Operation	5014906
649.5011	Deflector	1 Ea (1 ea)	90-Start up Operation	F149864
649.5210	Doubler	2 Ea (2 ea)	90-Start up Operation	5018938
649.4814	Doubler	2 Ea (2 ea)	90-Start up Operation	5059859
649.4816 Rev.E	Doubler	1 Ea (3 ea)	90-Start up Operation	5041990
601.3493	Quick Release Pin	2 Ea (2 ea)	90-Start up Operation	F108557
649.5211	Shim	1 Ea (1 ea)	90-Start up Operation	5064991x3
649.4813 Rev.E	Shim	4 Ea (4 ea)	90-Start up Operation	5019437
649.4812	Shim	3 Ea (3 ea)	90-Start up Operation	5004454
649.4815	Shim	4 Ea (4 ea)	90-Start up Operation	5036048
646.9910	Struts	4 Ea (4 ea)	90-Start up Operation	



Container No: S072377



Part: 649.4701

Job No: 176738

Serial No/Batch: S072377

Revision: F

Inspector:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 05/17/18

647.9014	Strut Bracket	8 Ea (8 ea)	90-Start up Operation
649.5110	Wiper Deflector	2 Ea (2 ea)	90-Start up Operation
649.5111 <i>Rev. D</i>	LH Wiper Deflector	1 Ea (1 ea)	90-Start up Operation
649.5112 <i>Rev. D</i>	RH Wiper Deflector	1 Ea (1 ea)	90-Start up Operation
AN3C12A	Bolt	8 Ea (8 ea)	90-Start up Operation
AN4C5A	Bolt	4 Ea (4 ea)	90-Start up Operation
AN4C7A	Bolt	2 Ea (2 ea)	90-Start up Operation
CR3213-5-4	Cherry Rivet	8 Ea (8 ea)	90-Start up Operation
CR3213-4-85	Rivet	24 Ea (24 ea)	90-Start up Operation
91420A230	Screw	13 Ea (13 ea)	90-Start up Operation
NAS1832-3-7	Insert	8 Ea (8 ea)	90-Start up Operation
NAS1832-4-7	Insert	2 Ea (2 ea)	90-Start up Operation
NAS1834C3-300	Insert	2 Ea (2 ea)	90-Start up Operation
MS21042L08	Nut	9 Ea (9 ea)	90-Start up Operation
MS21042L3	Nut	22 Ea (22 ea)	90-Start up Operation
MS21042L4	Nut	4 Ea (4 ea)	90-Start up Operation
MS21059-3	Nut Plate	3 Ea (3 ea)	90-Start up Operation
MS20426AD3-5	Rivet	6 Ea (6 ea)	90-Start up Operation
MS20470AD4-5	Rivet, Universal Head	22 Ea (22 ea)	90-Start up Operation
MS20470AD5-11	Rivet	2 Ea (2 ea)	90-Start up Operation
MS24694-C57	Screw	2 Ea (2 ea)	90-Start up Operation
MS27039-1-18	Screw	4 Ea (4 ea)	90-Start up Operation
MS27039-1-14	Screw	4 Ea (4 ea)	90-Start up Operation
MS27039-08-24	Screw (MS27039-0824)	3 Ea (3 ea)	90-Start up Operation
MS27039-1-13	Screw	13 Ea (13 ea)	90-Start up Operation
MS27039-08-19	Screw	26 Ea (26 ea)	90-Start up Operation
MS27039-1-25	Screw	2 Ea (2 ea)	90-Start up Operation
MS27039-1-08	Screw	2 Ea (2 ea)	90-Start up Operation
MS27039-1-10	Screw	6 Ea (6 ea)	90-Start up Operation
AN970-3	Washer	2 Ea (2 ea)	90-Start up Operation
NAS1149F0332P	Washer	53 Ea (53 ea)	90-Start up Operation
NAS1149FN832P	Washer	18 Ea (18 ea)	90-Start up Operation
NAS1149F0432P	Washer	8 Ea (8 ea)	90-Start up Operation
NAS620C-10L	Washer	8 Ea (8 ea)	90-Start up Operation
601.2045	RTV (LOCTITE 598)	1 Ea (1 ea)	90-Start up Operation
600.1012	Sealant PR1425B2 (#654 sem)	1 pcs (1 ea)	90-Start up Operation
NAS1149F0363P	Washer	16 Ea (16 ea)	90-Start up Operation
649.4817	Shim	4 Ea (4 ea)	90-Start up Operation
649.4820 <i>Rev. E</i>	Shim	1 Ea (1 ea)	90-Start up Operation
MS27039-08-13	Screw	12 Ea (12 ea)	90-Start up Operation
NAS1149CN832R	Washer	4 Ea (4 ea)	90-Start up Operation
MS21069-08	Anchor Nut	16 Ea (16 ea)	90-Start up Operation
MS20426AD3-4	Rivet	32 Ea (32 ea)	90-Start up Operation
649.4818	Shim	1 pcs (1 ea)	90-Start up Operation
649.4819 <i>Rev. E</i>	Shim	2 Ea (2 ea)	90-Start up Operation
NAS1330S08KB106	Rivnut	8 Ea (8 ea)	90-Start up Operation
MS20426AD4-4	Rivet	4 Ea (4 ea)	90-Start up Operation
NAS9303B-5-03	Rivet	4 Ea (4 ea)	90-Start up Operation

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Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	600.1012	1	24	0
	601.2045	1	27	0
	601.3493	2	10	0
	646.9910	4	35	0
	647.9014	8	100	0
	649.4811	1	14	0
	649.4812	3	27	0
	649.4813	4	36	0
	649.4814	2	22	0
	649.4815	4	29	0
	649.4816	3	51	0
	649.4817	4	42	0
	649.4818	1	6	0

649.4819	2	28	0
649.4820	1	20	0
649.4901	1	6	0
649.4902	1	8	0
649.5010	1	5	0
649.5011	1	8	0
649.5012	2	8	0
649.5013	2	8	0
649.5110	2	9	0
649.5111	1	0	0
649.5112	1	0	0
649.5113	2	20	0
649.5210	2	27	0
649.5211	1	11	0
649.5212	1	15	0
649.5213	2	19	0
649.5214	1	15	0
91420A230	13	209	0
AN3C12A	8	179	0
AN4C5A	4	111	0
AN4C7A	2	69	0
AN970-3	2	172	0
CR3213-4-5	24	172	0
CR3213-5-4	8	67	0
MS20426AD3-4	32	3,564	0
MS20426AD3-5	6	8,274	0
MS20426AD4-4	4	1,118	0
MS20470AD4-5	22	3,260	0
MS20470AD5-11	2	988	0
MS21042L08	9	2,147	0
MS21042L3	22	2,110	0
MS21042L4	4	2,942	0
MS21059-3	3	348	0
MS21069-08	16	274	0
MS24694-C57	2	36	0
MS24694-S62	2	91	0
MS27039-08-13	12	381	0
MS27039-08-19	26	1,563	0
MS27039-08-24	3	147	0
MS27039-1-08	2	556	0
MS27039-1-10	6	181	0
MS27039-1-12	2	243	0
MS27039-1-13	13	385	0
MS27039-1-14	4	483	0
MS27039-1-18	4	1,334	0
MS27039-1-25	2	88	0
NAS1149CN832R	4	769	0
NAS1149F0332P	53	1,653	0
NAS1149F0363P	16	221	0
NAS1149F0432P	8	2,033	0
NAS1149FN832P	18	2,411	0
NAS1330S08KB106	8	286	0
NAS1330S08KB321	8	0	0
NAS1832-3-7	8	193	0 fm122615
NAS1832-4-7	2	32	0 P23788
NAS1834C3-300	2	150	0 fm124326
NAS620C-10L	8	173	0 fm127432-25
NAS9303B-5-03	4	84	0 fm138184-1

Part Specifications

Specifications could not be found.

RE: Re:order 4088

Chantal Chartrand

Thu 2018-05-17 1:15 PM

To: Linda Lacelle <llacelle@dartaero.com>; Sonia Quirion <squirion@dartaero.com>; Kinga Lysiak <klysiak@dartaero.com>; Lacey Cantin <lcantin@dartaero.com>;

For order 1551 & 3087 the due date was changed to May 25, 2018
Order 4088 was amended as requested

Linda C.

From: Linda Lacelle

Sent: May 17, 2018 1:04 PM

To: Sonia Quirion <squirion@dartaero.com>; Chantal Chartrand <cchartrand@dartaero.com>; Kinga Lysiak <klysiak@dartaero.com>; Lacey Cantin <lcantin@dartaero.com>

Subject: Re:order 4088

Sonia- svp, enlever les NAS de les w/o - et les envoyer au pkg - faut shipper demain au plus tard

Chantal, pls add a line for 24 x NAS1330S08KB321 to ship end of Aug

Kinga - we will ship your order first, as we have 3 ready

Lacey, orders 1551 and 3087 will ship in May, just don't know when at this time - pls change date to May 25th until further notice

L

From: Sonia Quirion

Sent: Thursday, May 17, 2018 12:55 PM

To: Linda Lacelle

Subject: W/O

649.4701 JEN AURAIT 3 DE PRET MAIS IL MANQUE NAS1330S08KB321 X8 CHAQUE MAIS SA SA ARRIVE SEULEMENT EN AOUT CEST K JE FAIT

A119 CCK 649.4700 Rev. F

Parts missing to complete kit 649.4701 S041693

PART NUMBER	REV	QTY
649.4816	E	1
649.5111	D	1
649.5112	D	1
649.5113	D	2
649.4811	E	1
CR3213-5-4 (601.2481)		8
MS20470AD4-5		22
MS24694S62		2
MS27039-1-18		4
MS27039-1-14		4
MS27039-1-25		2
MS27039-1-12		2
NAS1380SC8KB321		8

Parts to scrap and replace

PART NUMBER	QTY	ACTION TO COMPLETE
649.4813	4	Replace with Rev E
649.4811	1	Replace with Rev E
649.4819	2	Replace with Rev E
649.4820	2 1	Replace with Rev E
649.5212	1	Replace with Rev C
649.5214	1	Replace with Rev C

Parts to remove from kit

PART NUMBER	QTY
MS24694-S58	2
MS20470AD4-3	22
CR3213-5-3	8

